SAFETY DATA SHEET

STAR PLASTICS MSDS NO. POLYCARBONATE FR

PC8050

Access Date: 5/8/2020

SECTION 1: IDENTIFICATION

Product Identifier: Poly(Bisphenol-A)carbonate

Chemical Formula: Poly (bisphenol-A carbonate) with tetra bromobisphenol-A

carbonate oligomer

General Product Use: May be used to produce molded or extruded articles or as a

component of other industrial products.

Manufacturer: Star Plastics, Inc.

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Millwood, West Virginia 25262, USA

StarPlastics.com

Phone: 304.273.0352 (24 Hours)

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SECTION 2: HAZARD(S) IDENTIFICATION

Classifications: Use Appendices to 1910.1200 to determine Hazard

Classification.

Pictograms:

 \Diamond

Signal Word: Warning

Hazard Statements: Spilled pellets create slipping hazard.

Precautionary Statements: Fumes produced during melt processing may cause eye,

skin, and respiratory tract irritation.

Other Hazards not Otherwise

Classified: Pellet inhalation unlikely due to physical form.

SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

Chemical/Component Name CAS Number Weight %

Polycarbonate 111211-39-3

for codes containing uv stabilizers

2-(2Hydroxy-5-tert-octylphenyl) benzotriazole 95-14-7

for codes containing high black content

Carbon Black 1333-86-4

for codes containing high white content

PC8050

Access Date: 5/8/2020 Page

Titanium Dioxide 13463-67-7

SECTION 4: FIRST-AID MEASURES

Inhalation: Fume inhalation: Leave contaminated area and breathe fresh air. If

coughing, difficult breathing or any other symptoms develop seek medical attention at once, even if symptoms develop at a later time.

Eye Contact: Flush immediately with large amounts of water for at least 15 minutes. If

irritation persists, call medical support.

Skin Contact: For skin contact with fume condensate, immediately wash thoroughly

with soap and water. If irritation develops seek medical attention.

For molten plastic skin contact, cool rapidly with water and immediately

seek medical attention. Do not attempt removal of plastic without

medical assistance. Do not use solvent for removal.

Ingestion: Not probable.

Most important Fumes produced during melt process of plastics may produce acute

symptoms/effects: health effects in some individuals, especially irritation of eyes/nose and

throat in cases of severe overexposure, nausea and headaches.

Indication of immediate Molten plastic can cause severe thermal burns. Fumes produced during

medical treatment: melt processing may cause eye, skin and respiratory tract irritation.

SECTION 5: FIRE-FIGHTING MEASURES

Suitable (and unsuitable) V

Extinguishing Media:

Water spray and foam. Water is the best extinguishing medium. Carbon dioxide and dry chemical are not generally recommended

because their lack of cooling capacity may permit re-ignition.

Specific Hazards arising

from the chemical:

Hazardous combustion products may include intense heat, dense black smoke, carbon monoxide, carbon dioxide and hydrocarbon

fragments.

Special protective equipment and precautions for fire-

Wear NIOSH/MSHA approved SCBA and full protective equipment.

s for fire- The fuel content and temperatures will require immediate attention **fighters:** and vigorous efforts to bring about control of the fire, and

suppression of the fire should begin immediately. The plastic will melt, but it will not be carried on the surface of the water, and water can be freely used to control the fire. Use a water spray to cool fire-exposed containers, and to solidify. Do not release runoff from fire

control methods to sewers or waterways.

Access Date: 5/8/2020

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal

Precautions/protective equipment/emergency

procedures:

containment & clean-

Methods/materials for Pellets: Remove from all floor areas to allow for stable footing and

preventing slips by personnel.

up:

Soil: Collect for re-use or appropriate disposal. Solids can be separated.

Water: Notification of government agency may be appropriate.

Air: Not likely to be released.

SECTION 7: HANDLING AND STORAGE

Precautions for Secondary operations such as grinding, sanding or sawing may produce a dust explosion hazard. Use aggressive housekeeping activities to prevent Safe Handling:

dust accumulation; employ bonding, grounding, venting and explosion relief

provisions in accordance with accepted engineering practices.

Conditions for Safe Storage:

Avoid storing containers near foodstuffs due to possibility of odor and taste

contamination of food.

Do not store containers near heating devices, hot pipes, etc.

Store in a dry place away from moisture, excessive heat and sources of

ignition.

Read and become familiar with all labels and instructions of packaging.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

OSHA PEL/ACGIH/TLV:

OSHA PEL (TWA) STEL Ceiling

for codes containing high black

content

Carbon Black 3.5 mg/m^{3}

PC8050

Access Date: 5/8/2020

for codes containing high white content

Titanium Dioxide 15 mg/m³

Appropriate Recommended, sufficient ventilation to control fumes.

Engineering Controls: Individual Protection

Measures:

Respiratory Under conditions of excessive fume concentration, a NIOSH/MSHA **Protection:** approved device with organic vapor acid gas rating or fresh air supply

should be used. Seek professional advice prior to respirator selection and use. Follow OSHA respirator regulations (29 CFR 1910.134) and,

if necessary, wear a MSHA/NIOSH-approved respirator. Select respirator based on its suitability to provide adequate worker protection

for given working conditions, level of airborne contamination, and presence of sufficient oxygen. For emergency or nonroutine operations (cleaning spills, reactor vessels, or storage tanks), wear an SCBA. Warning! Air-purifying respirators do not protect workers in oxygen-deficient atmospheres. If respirators are used, OSHA requires a written

respiratory protection program that includes at least: medical certification, training, fit-testing, periodic environmental monitoring, maintenance, inspection, cleaning, and convenient, sanitary storage

areas.

Hand Protection: Wear gloves that will prohibit penetration when handling hot plastic.

Eye Protection: ANSI approved safety glasses or chemical workers goggles.

Other Protective Ordinary work clothes.

Equipment:

Work Hygienic Wash hands with soap and water before eating or smoking and at the

Practices: end of each work day.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance (physical Solid, plastic pellet Explosive Limits: Unknown

state, color, etc.):

Odor: Slight Vapor Pressure: Negligible

Odor Threshold: N/A Vapor Density: Unknown pH: N/A Relative Density: Unknown

Freezing/Melting This product does not Solubility: Insoluble

point: exhibit a sharp melting point, but softens gradually

over a wide temperature

range.

Boiling Point/Range: N/A Other Solubility: Unknown Flash Point: Unknown Partition Coefficient: Unknown

PC8050 Access Date: 5/8/2020

630C (1166F), **Evaporation Rate:** N/A **Auto-Ignition Temp:**

estimated

Flammability (solid, N/A **Decomposition Temp:** Unknown

gas):

Viscosity: N/A **UEL/LEL:** Unknown

SECTION 10: STABILITY AND REACTIVITY

Not reactive under recommended conditions of handling, storage, Reactivity:

processing and use.

Chemical Stability: Stable under recommended conditions of storage and handling.

Possibility of Hazardous

Reactions:

Conditions to Avoid: Do not exceed melt temperature recommendations in product

> literature. In order to avoid autoignition/hazardous decomposition of hot thick masses of plastic, purgings should be collected in small, flat shapes or thin strands to allow for rapid cooling and

quench in water.

Incompatible Materials:

Hazardous Decomposition Processing fumes evolved at recommended processing conditions

> of Products: may include trace levels of phenol, alkylphenols, and

> > diarylcarbonates and hydrogen bromide.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on toxicological effects

Routes of Exposure: Inhalation, skin, ingestion

Eye: Product may cause irritation or injury due to mechanical action.

Skin Contact: Pellets not likely to cause skin irritation.

Molten plastic can cause severe thermal burns.

Not acutely toxic. Ingestion:

Inhalation: Pellet inhalation unlikely due to physical form.

Fumes produced during melt processing may cause eye, skin and Symptoms:

respiratory tract irritation.

Delayed & Acute Effects: Fumes produced during melt process of plastics may

Immediate Effects: produce acute health effects in some individuals, especially irritation of

eyes/nose and throat in cases of severe overexposure, nausea and headaches. Fumes emitted from hot plastic during conversion may

condense on cool overhead metal surfaces/structures.

PC8050

Access Date: 5/8/2020

Chronic Effects: No known

Numerical Measures

of Toxicity:

Carcinogenicity: OSHA, IARC and NTP have listed carbon black as carcinogen. Titanium

Dioxide has been identified as a suspected or confirmed human

carcinogen. OSHA, IARC and/or NTP have listed heavy metals, present in some colorants as carcinogens. These colorants are essentially bound to the plastic matrix and are unlikely to contribute to workplace exposure

under recommended processing conditions.

SECTION 12: ECOLOGICAL INFORMATION (NON-MANDATORY)

Ecotoxicity: N/A

Persistence and degradability: N/A

Bioaccumulation potential: N/A

Mobility in soil: N/A

Other adverse effects: N/A

SECTION 13: DISPOSAL CONSIDERATIONS (NON-MANDATORY)

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging.

Landfill waste plastic if codes permit/incinerate if codes and equipment permit. Incinerating equipment should be capable of handling large volumes of dense, black smoke and withstand effects of acid gases. Pellet materials not considered hazardous waste.

SECTION 14: TRANSPORT INFORMATION (NON-MANDATORY)

UN Number N/A

UN Proper Shipping Name N/A

Transport Hazard Class(es) N/A

Packing Group, if applicable N/A

Environmental hazards (eg, Marine pollutant) N/A

Transport in Bulk (according to Annex II of MARPOL N/A

73/78 and the IBC Code)

Special Precautions which a user needs to be aware of, or N/A needs to comply with, in connection with transport of conveyance either within or outside their premises.

Access Date: 5/8/2020

DOT Transportation Data: 49 CFR 172.101

SECTION 15: REGULATORY INFORMATION (NON-MANDATORY)

Safety, Health and Environmental Regulations specific for the product in question.

EPA Regulations:

RCRA Hazardous Waste Number: Not listed (40 CFR 261.33)

RCRA Hazardous Waste Classification (40 CFR 261.??): Not classified

CERCLA Hazardous Substance (40 CFR 302.4) Unlisted specific per RCRA, Sec. 3001; CWA, Sec. 311

(b)(4); CWA, Sec. 307(a), CAA, Sec. 112

SARA Toxic Chemical (40 CFR 372.65): Not listed

SARA EHS (Extremely Hazardous Substance) (40 CFR 355): Not listed, Threshold Planning Quantity (TPQ)

OSHA Regulations:

Air Contaminant (29 CFR 1910.1000, Table Z-1, Z-1-A): Not listed

OSHA Specifically Regulated Substance: Not listed.

State Regulations:

California Proposition 65:



WARNING: This product can expose you to chemicals: Dichloromethane (CAS# 75-09-2), Bisphenol A (CAS# 80-05-7) which is [are] known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

TSCA: Listed

SECTION 16: OTHER INFORMATION

Prepared By: Star Plastics, Inc **Date of Preparation**: 11/20/2013

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This information is offered in good faith as typical values and not as a product specification. No warranty, expressed or implied is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.