STAR PLASTICS, INC

West Virginia, United States

MATERIAL DESIGNATION: PC723HFR (f2)

Product Description: Polycarbonate (PC), "STAR PRIME", Furnished as Pellets

Color	Min Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI IMP	RTI Str
ALL	1.5	V-2	3	4	80	80	80
	3.0	V-2	2	4	80	80	80

Comparative Tracking Index (CTI): 3 Dielectric Strength (kV/mm): 27

Dimensional Stability (%): 4

High-Voltage Arc Tracking Rate (HVTR): 0

- Inclined Plane Tracking (IPT): -
- Volume Resistivity (10^xohm-cm): 16
- High Volt, Low Current Arc Resis (D495): 6

(f2) -Subjected to one or more of the following tests: Ultraviolet Light, Water Exposure or Immersion in accordance with UL 746C, where the acceptability for outdoor use is to be determined by UL.

NOTE: Material designations may be followed by numbers and/or letters representing color and/or granulation and/or lubrication.

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliance, where the acceptability of the combination is determined by UL.

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IEC AND ISO TEST METHODS

Test Name	Test Method	Units	Thickness Tested (mm)	Value	
Flammability	IEC 60695-11-10	Class (color)	1.5	V-2 (ALL)	
			3.0	V-2 (ALL)	
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	С	-	-	
Glow-Wire Ignition (GWI)	IEC 60695-2-13	С	-	-	
IEC Comparative Tracking Index	IEC 60112	Volts (max)	-	-	
IEC Ball Pressure	IEC 60695-10-2	С	-	-	
ISO Heat Deflection (1.80 MPa)	ISO 75-2	С	-	-	
ISO Tensile Strength	ISO 527-2	MPa	-	-	
ISO Flexural Strength	ISO 178	MPa	-	-	
ISO Tensile Impact	ISO 8256	kJ/m ²	-	-	
ISO Izod Impact	ISO 180	kJ/m ²	-	-	
ISO Charpy Impact	ISO 179-2	kJ/m ²	-	-	

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osure or Immersion in accordance with enting color and/or granulation and/or lub

Jack Burlingame Dr, Millwood, WV 25262 USA | P: 304.273.0352 Navigating Custom Compounds