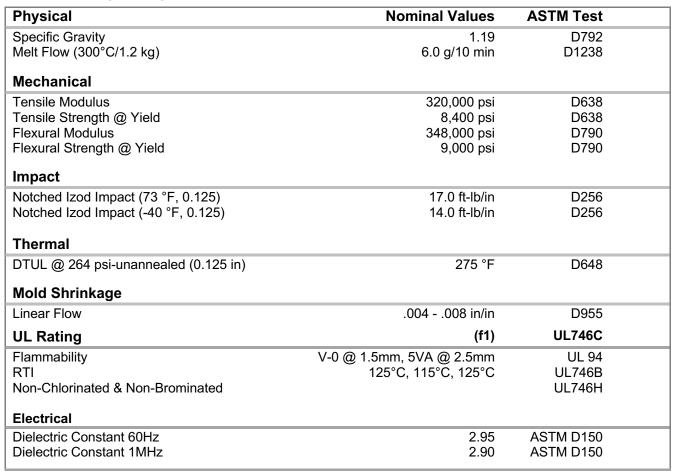
## STAR PRIME™ RESINS

Grade: PCHC7551(f1)

Molding Grade: PCFR w/ UV, R, Cold Temp Impact Modified; In Black, Gray & Beige,

Non- Chlorinated & Non-Brominated

## TYPICAL MATERIAL PROPERTIES



STAR

The information provided above is based upon typical values, and are intended only as guides. Star Plastics, Inc/SDR Inc. assumes no obligation or liability for any advice furnished or for any results obtained with respect to this information. *No guarantees or warranties are expressed or implied.*\*STARPRIME™ is a registered trademark of Star Plastics Inc; SDR Plastics Inc, its subsidiaries or affiliates.

## RECOMMENDED PROCESSING GUIDELINES

Rev0

	Nominal Values
Drying Time and Temperature	4.0 hrs at 250°F
Suggested Max Moisture	0.020%
Rear Temperature	520 – 550°F
Middle Temperature	530 – 570°F
Front Temperature	550 – 600°F
Nozzle Temperature	550 – 600°F
Processing (Melt) Temperature	550 – 600°F
Mold Temperature	170 – 220°F
Back Pressure	50 – 100 psi
Screw Speed	40 – 75 RPM

The conditions listed above are only guidelines. You may want to adjust conditions to meet your requirements.

Technical Data Sheet StarPlastics.com Access: 12/17/20

