



Component – Plastics

E205256

Star Plastics, LLC

326 Jack Burlingame Dr, Millwood, WV 25262 USA

Material Designation: PC7502(f1)

Product Description: Polycarbonate (PC), "Orion" furnished as pellets

Color	Min Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI IMP	RTI Str
BK, GY, BG, GN	1.5	V-0	3	0	125	115	125
	2.5	5VA, V-0	3	1	125	115	125
	3.0	5VA, V-0	2	1	125	115	125
	3.8	V-0			125	115	125

Comparative Tracking Index (CTI): 2

Dielectric Strength (kV/mm): 24

Dimensional Stability (%): 0

High-Voltage Arc Tracking Rate (HVTR): 3

Inclined Plane Tracking (IPT): -

 Volume Resistivity (10⁹ohm-cm): 15

High Volt, Low Current Arc Resis (D495): 6

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

Access Date: 8/12/2025

2013 UL LLC©



IEC and ISO Test Methods

Test Name	Test Method	Units	Thickness Tested (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	1.5 2.5 3.0 3.8	BK, GY, BG, GN V-0 5VA, V-0 5VA, V-0 V-0
Glow-Wire Flammability (GWF1)	IEC 60695-2-12	C	-	960
Glow-Wire Ignition (GWI)	IEC 60695-2-13	C	-	775
IEC Comparative Tracking Index	IEC 60112	Volts (max)	-	-
IEC Ball Pressure	IEC 60695-10-2	C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m ²	-	-
ISO Izod Impact	ISO 180	kJ/m ²	-	-
ISO Charpy Impact	ISO 179-2	kJ/m ²	-	-