**Grade: re-NY66-0133G BKS**

Molding Grade PA 66 heat stabilized w/ 33% glass & 25% Recycled Content

**Typical Material Properties**

|  |  |  |  |
| --- | --- | --- | --- |
| **Physical** | **Nominal Values** | **ASTM Test** |  |
| Specific Gravity  | 1.35 | D792 |  |
|  |  |  |  |
| **Mechanical** |  |  |  |
| Tensile Strength Flexural Modulus Flexural Strength @ YieldElongation @ Break | 24,000 psi1,600,000 psi33,000 psi2.3 % | D638D790D790D638 |  |
|  |  |  |  |
| **Impact** |  |  |  |
| Izod Impact (73 °F, 0.125)  | 12.5 ft-lb/in | D256 |  |
|  |  |  |  |
| **Thermal** |  |  |  |
| Melting TemperatureHeat Deflection Temp @ 264 psi  | 500 °F480 °F | D3418D638 |  |
|  |  |  |  |
|  |  |  |  |
|  |  |  |  |
|  |  |  |  |
|  |  |  |  |

The information provided above is based upon typical values and are intended only as guide. Star Plastics, LLC assumes no obligation or liability for any advice furnished or for any results obtained with respect to this information. *No guarantees or warranties are expressed or implied.*

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**Recommended Processing Guidelines**

|  |  |  |
| --- | --- | --- |
|  | **Nominal Values** |  |
| Drying Time and Temperature | 2-6 hrs at 176-185°F  |  |
| Suggested Max Moisture | <0.20% |  |
| Rear Temperature | 428 – 464 °F |  |
| Middle Temperature | 464 – 491 °F |  |
| Front Temperature | 464 – 500 °F |  |
| Nozzle Temperature | 464 – 491 °F |  |
| Processing (Melt) Temperature | 440 – 530 °F |  |
| Mold Temperature | 150 – 250 °F |  |
|  |  |  |
|  |  |  |

The conditions listed above are only guidelines. You may want to adjust conditions to meet your requirements.